

Wednesday, 07/11/2007 8:20:51 AM
Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUBBLE WINDOW, RH
Job Number	: 35519	Part Number	: D32692 <i>Rev D</i>
Estimate Number	: 11394	Drawing Number	: D3269 <i>REV C</i> /DSI9329 B
P.O. Number	:	Project Number	: N/A
This Issue	: 07/11/2007 S.O. No. :	Drawing Revision	: <i>ED</i> <i>up 08.02.15</i>
Prsht Rev.	: NC	Material	:
First Issue	: / / Type : THERMOFORMING	Due Date	: 14/11/2007 Qty: 3 Um: Each
Previous Run	: 35519		
Written By	: <i>[Signature]</i>		
Checked & Approved By	: <i>[Signature]</i>		
Comment	Est. A 05.03.22 New issue KJ/JLM Est B 05.05.09 Added engraving EC Est Rev:06-07-03 As per Rev C JLM Est C 07.11.06 Thermoform in-house DL verified by:EC		

Additional Product

Job Number:

*49003*

Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	MACRYLIC177	0.177" PLEXIGLAS G CLEAR CAST ACRYLIC SH
-----	-------------	--



Comment: Qty.: 10.0000 sf(s)/Unit Total : 30.0000 sf(s)
0.177" PLEXIGLAS G CLEAR CAST ACRYLIC SH

1) Batch # *M105025**Wh 07.11.07*

2.0	HAND FINISH TH	HAND FINISHING THERMOFORMING
-----	----------------	------------------------------



Comment: HAND FINISHING THERMOFORMING

1) Cut Blanks to 30" by 48"

Wh 07.11.07

3.0	THERMOFORMING	THERMOFORMING MACHINE
-----	---------------	-----------------------



Comment: THERMOFORMING MACHINE

Thermoform as per Dwg. D3269 and Folio FTA 014

Dwg. Rev. *C*
Folio Rev. *C*

Wh 07.11.07

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

1) Check Surface finish for undesired marks, voids, dimples etc.

2) Check depth of bubble to ensure conformity to drawing tolerances.

Wh 07.11.07

Date: Wednesday, 07/11/2007 8:20:51 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUBBLE WINDOW, RH

Job Number: 35519

Part Number: D32692

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC8

SECOND CHECK



PER D32692 Rev. 1.0



08.02.19 (3)

Comment: SECOND CHECK

6.0

HAND FINISH TH

HAND FINISHING THERMOFORMING



Comment: HAND FINISHING THERMOFORMING

1) Trim off excess flange material ✓

2) Buff out any light scratches or blemishes ✓

3) Etch part number and batch number ✓

08.02.19

PTO →
(x2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

1) Visually inspect for clarity, and proper formation.

08.02.19 (x2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PPR 37272

8/2/19 (2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.02.19 (2)

Job Completion



08.02.19

Monday, 05/11/2007 1:40:39 PM
Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : BUBBLE WINDOW, RH

Job Number : 35519

Estimate Number : 11394

P.O. Number :

This Issue : 05/11/2007 S.O. No. :

Prsht Rev. : NC

First Issue : / /

Type : PURCHASED PARTS

Previous Run : 30059

Part Number : D32692

Drawing Number : D3269 REVC/DSI9329 B

Project Number : N/A

Drawing Revision : C/B

Material :

Due Date : 12/11/2007

Qty: 3 Um: Each

Written By :

Checked & Approved By :

Comment :

: Est. A 05.03.22 New issue KJ/JLM

Est B 05.05.09 Added engraving EC

Est Rev:06-07-03 As per Rev C JLM

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING

Comment: PURCHASING

Issue P/O: _____

Manufacture D3269-2 as per Dwg D3269

Possible Supplier: Canus

Material release note is required

2.0

D32692P

Bubble Window, RH R44

Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)
Bubble Window, RH R44

3.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

5.0

SMALL FAB 1

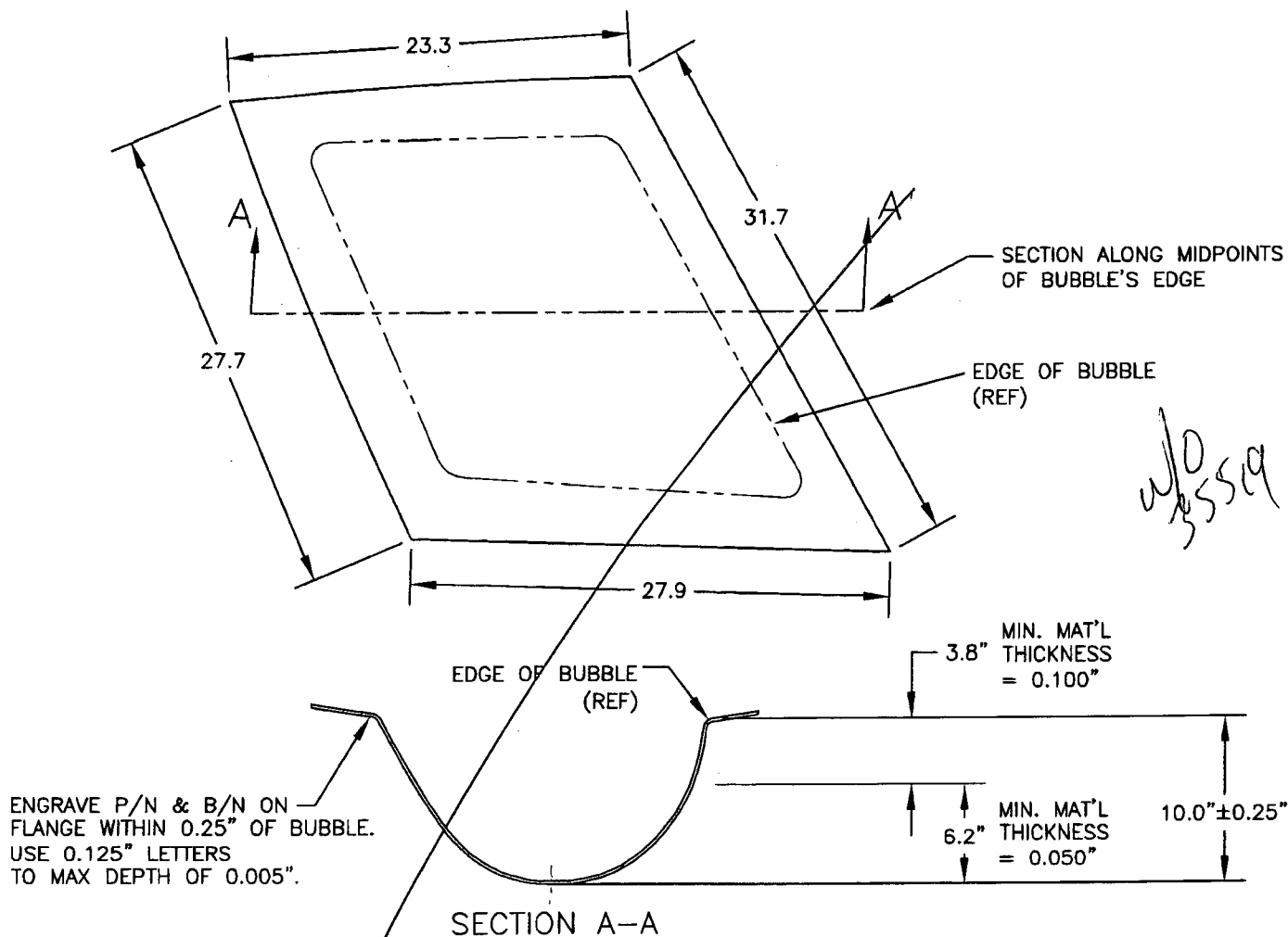
SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Engrave p/n & batch# per Dwg D3269

DART**RELEASED**
de de 29

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD
				HAWKESBURY, ONTARIO, CANADA
CHECKED	#	APPROVED	#	DRAWING NO. D3269
				REV. C SHEET 1 OF 1
DATE	06.06.22	TITLE	BUBBLE WINDOW (R44)	SCALE 1:10
A	05.02.18	NEW ISSUE		
B	05.03.10	UPDATE MATERIAL SPEC.		
C	06.06.22	NO LONGER TRIMMED		

**D3269-1 BUBBLE WINDOW, LH (SHOWN)/ D3269-2 BUBBLE WINDOW, RH (OPPOSITE)**

- 1) FORM PER D3269-1T1B (-1) OR D3269-2T1B (-2)
FORMING PROCESS:
 - (a) DRAPE OVER D3269-1T1/-2T1 MOLD
 - (b) HEAT TO 250°F
 - (c) VACUUM FORM TO SPECIFIED HEIGHT
 - (d) LEAVE FOR AT LEAST 20 MINUTES COVERED WITH INSULATED BLANKETS TO COOL
- 2) MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.188 TH. MINIMUM THICKNESS AFTER FORMING AS SHOWN ABOVE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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285

Receiving Report

Date: 7/2/19

Batch No: M105075

Supplier: CR

Dart P/O: 4226

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☐ N/A ☒
 Work Order ☐ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 07/07/23

Date

Received/Costing RCP 5163/RCP 5164

Initial

Location

248

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

FAXED OR E-MAILED TO YOU PLEASE MAIL OR FAX A COPY OF THIS INVOICE TO OUR BRAMPTON LOCATION WITH YOUR INFORMATION**
 THANK YOU
 EMAIL/FAX INFO

PLEASE Remit To: GE Polymershapes 9150 Airport Road Brampton ON L6S 6G1 Tel: 905-789-3111 Fax: 905-789-3152
 NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.

0 ASB

RECEIVED JUL 27 2007

GE Polymershapes

GE POLYMERSHAPES
GE Specialty Extrusions Canada
1665, 55 AVENUE, DORVAL, QUEBEC
H9P 2W3 QST# 1205353646
PHONE: (514) 422-1048 FAX: (514) 422-1055

INVOICE

INVOICE NO.	M107900/M
INVOICE DATE	23.07.07
TAKEN BY	caldwellj
G.S.T. REG. NO.	88211 6213
CARRIER	

SOLD TO: DART AEROSPACE LTD

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
Canada

SHIP TO: DART AEROSPACE LTD

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
Canada

A/C 22.17

CUSTOMER DARAER		SHIP VIA CUST PICK-UP		TAX LIC 1 CHARGE GST		TAX LIC 2 6112-5207		INVOICE TERMS NET 30 DAYS		SALES ORDER M10207		PAGE 1		WHS. 93		
CUSTOMER P.O. PO00004226			SHIP DATE 23.07.07		FREIGHT TERMS COLLECT		SALES REP. CHRIS RIVA		S.D.N. 01		BILL OF LADING		Sch. Date 23.07.07		Sales Office 93	
LN	PRODUCT		ORDER	B/O	SHIP	SKU	DESCRIPTION				PRICE	PER	EXTENSION			
001	10100655		8	0	8	EA	GM - CLEAR .177 X 48 X 96				1 124.80	EA	998.40			
002	0000005		1	0	1	EA	THANK YOU FOR YOUR ORDER. WE APPRECIATE THE OPPORTUNITY. GST PAYABLE @ 6%				1 .00	EA	0.00			
							PLEASE PAY THIS AMOUNT								59.90	
															1058.30	
															=====	
							** PLEASE NOTE: IF YOU WOULD LIKE TO HAVE FUTURE INVOICES FAXED OR E-MAILED TO YOU PLEASE MAIL OR FAX A COPY OF THIS INVOICE TO OUR BRAMPTON LOCATION WITH YOUR INFORMATION** THANK YOU EMAIL/FAX INFO _____									

PLEASE Remit To: GE Polymershapes 9150 Airport Road Brampton ON L6S 6G1 Tel: 905-789-3111 Fax: 905-789-3152
NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.

PAGE 27

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Jul 23, 2007	Page 1
----------------------	-----------

Receipt Number RCP00005164

Purchase From:

G E Polymershapes
9150 Airport Road
Brampton, ON L6S 6G1
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-GEP001	PO00004226

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	MACRYLICS177	0.177" PLEXIGLAS G CL OR PLEXIGLASS "G" CAST ACRYLIC MATERIAL: POLYCAST II CLEAR ACRYLIC PER MIL-P-5425 B/N105075	248.0000	sf	3.900000	967.20 OK 967.20	Jul 23, 2007

Comments:

Pag 108

Dart Aerospace Ltd

Receiving Slip

Date Jul 23, 2007	Page 1
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Receipt Number RCP00005163

Dart Aerospace Ltd
1270 Aberdeen St
Brampton, Ontario K6A 1K7
(613) 632-3336
(613) 632-4443

Purchase From:

G E Polymershapes
9150 Airport Road
Brampton, ON L6S 6G1
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-GEP001	PO00004226

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	MACRYLICS177	0.177" PLEXIGLAS G CL OR PLEXIGLASS "G" CAST ACRYLIC MATERIAL: POLYCAST II CLEAR ACRYLIC PER MIL-P-5425 B/N105075	8.0000	sf	3.900000	31.20	Jul 23, 2007

Comments:

P9879

*** SHIPPER ***

A/C 13.4

Page: 1

POLYMER SHAPES
Specialty Extrusions Canada

1665, 55 AVENUE, DORVAL, QUEBEC
H9P 2W3

PHONE: (514) 422-1048 FAX: (514) 422-1055

SOLD TO: DART AEROSPACE LTD

SHIP TO: DART AEROSPACE LTD

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
Canada

1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
Canada
1-613-632-3336

Our Order No	Customer	GST License	PST License	Invoice Terms	Ordered	Shipped	Taken By	ROD
M10207	DABAER	CHARGE GST	6112-5207	NET 30 DAYS	20.07.07		Caldwell	20.07.07
Ship Doc No	Salesrep	Customer P.O.#	Shipped Via	F.O.B.	Freight Terms	Inv. No.	Ship Date	
01	91	PO00004226	CUST PICK-UP		PREPAID CHARGE		20.07.07	

Ln# Location Ord E/O Ship Sku Product Code

Description *COLLECT U/Price*

DELIVERIES TO BE DONE BEFORE
4:00 PM, ADVISE SHIPPING CO.

001 8 0 8 EA 10100655

GM - CLEAR
.177 X 48 X 96

002 1 0 1 EA 00000005

THANK YOU FOR YOUR ORDER.
WE APPRECIATE THE OPPORTUNITY.

Shippable Weight: 279.04 Lb

LINE No.	RECEIVING No.	PICKED BY	DATE	SHIPPED BY	DATE	VERIFIED	DATE
						<i>K.M. 20/07/07</i>	

NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM GE Polymershapes Canada. ALL DISCREPANCIES MUST BE REPORTED WITHIN 10 DAYS.
ALL RETURNS MUST HAVE VALID RETURNED GOODS AUTHORIZATION NUMBER CLEARLY MARKED ON ALL PACKAGES.

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SABIC
Innovative
Plastics

سابك
sabic

SABIC Polymershapes

1250 OLD INNES RD. 519 OTTAWA, ONT. K1B 5L3
TEL: 613 745 7043 FAX: 613 745 8163

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: 2/14/2008

YOUR PURCHASE ORDER : 4226

OUR SHIPPER NO: M10207

LINE ITEM # : 1

QUANTITY: 8

DESCRIPTION: .177 x 48 x 96 Clear Acrylic GM

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: Plexiglas Cast

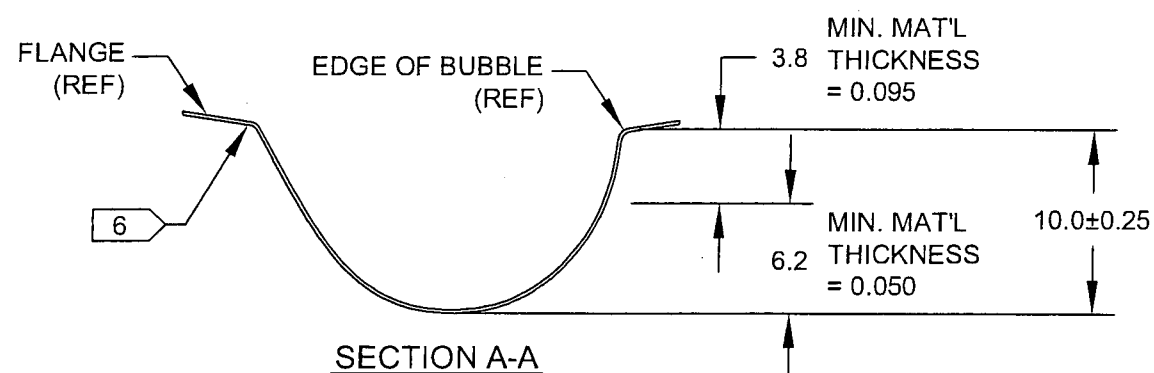
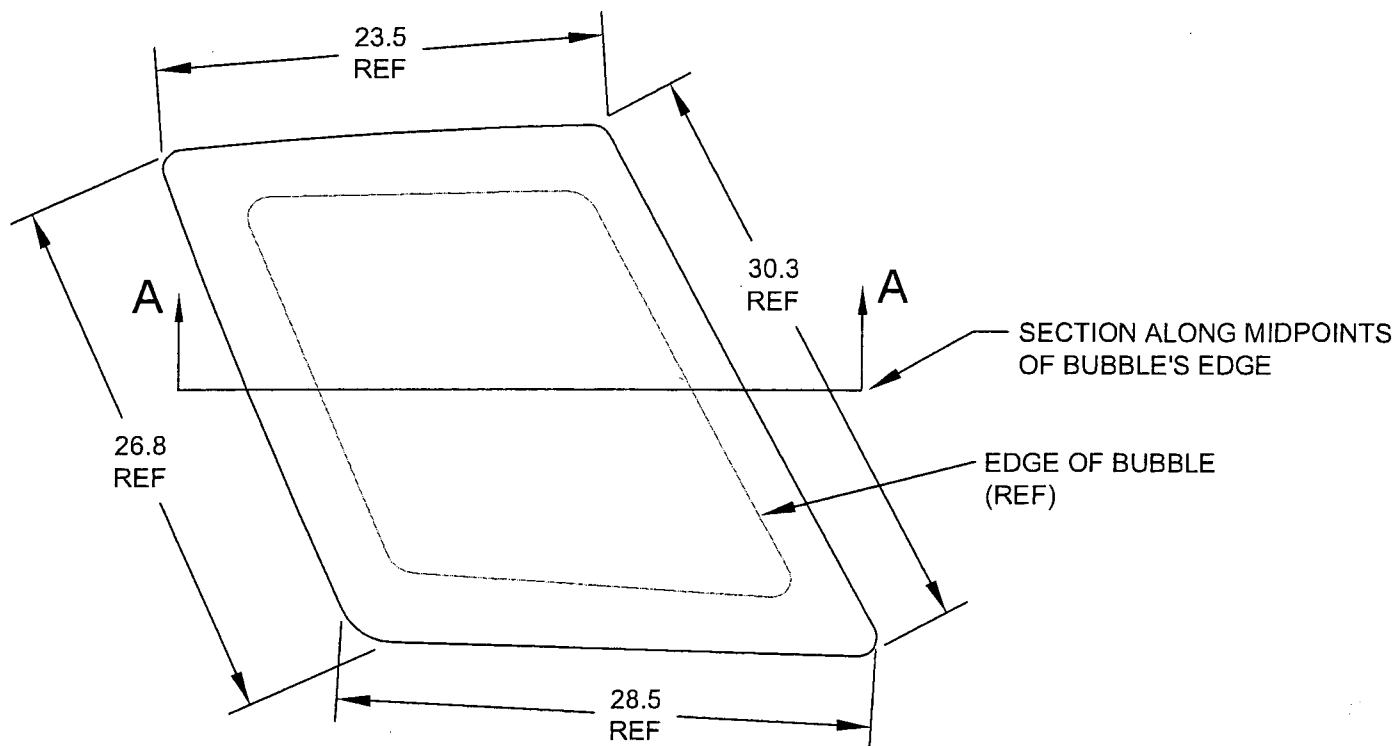
THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS
OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE
PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND
LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

A handwritten signature in cursive script that reads "Jon Caldwell". The signature is written in black ink on a white background.

JON CALDWELL
BRANCH MANAGER

PAC 11



D3269-1 BUBBLE WINDOW, LH

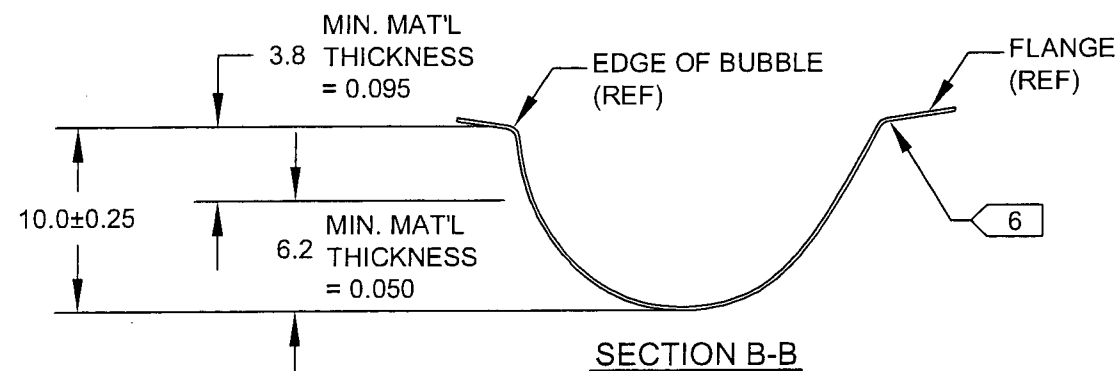
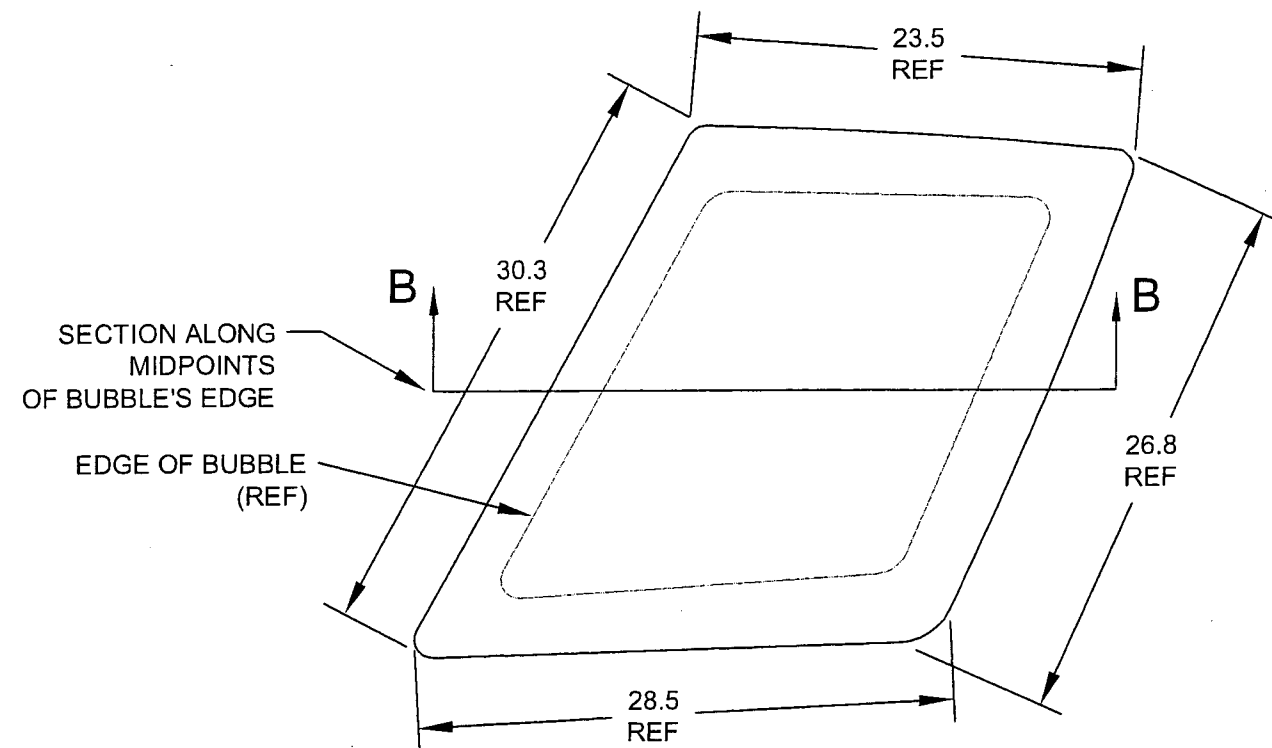
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35519

RELEASED
08.02.15

NOTES:

- 1) MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.177 TO 0.188 THICK (STOCK, REF DART SPEC M-ACRYLIC-S)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
 - 6) IDENTIFICATION: ENGRAVE P/N & B/N ON FLANGE WITHIN 0.25" OF BUBBLE. USE 0.125" LETTERS TO MAX DEPTH OF 0.005".
 - 7) WEIGHT: 4.88 lbs
 - 8) FORM PER D3269-1T1 AND QSI 022
- FORMING PROCESS: (a) DRAPE OVER D3269-1T1 MOLD
(b) HEAT TO 290°F
(c) VACUUM FORM TO SPECIFIED HEIGHT
(d) LET COOL TO AT LEAST 100°F BEFORE HANDLING
(e) TRIM FLANGE TO PROFILE OF MOLD

D	REFORMAT, CHG OVERALL REF DIMS, CHG FORMING PROC (A8-1,A8-2), MIN WALL WAS 0.100 NOW 0.095 (C6-1,C7-2)	CP	08.02.13
C	NO LONGER TRIMMED	CP	06.06.22
B	UPDATE MATERIAL SPEC.	CP	05.03.10
A	NEW ISSUE	CP	05.02.18
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	JE	DRAWING NO.	REV. D
MFG. APPR.	CH	D3269	SHEET 1 OF 2
APPROVED	WJ	TITLE	SCALE
DE APPR.	WJ	BUBBLE WINDOW	NTS
DATE	08.02.13	COPYRIGHT © 2005 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D3269-2 BUBBLE WINDOW, RH

NOTES

- 1) MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425
0.177 TO 0.188 THICK (STOCK, REF DART SPEC M-ACRYLIC-S)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: ENGRAVE P/N & B/N ON FLANGE WITHIN 0.25" OF BUBBLE. USE 0.125" LETTERS TO MAX DEPTH OF 0.005".
- 7) WEIGHT: 4.88 lbs
- 8) FORM PER D3269-2T1 AND QSI 022
FORMING PROCESS: (a) DRAPE OVER D3269-2T1 MOLD
(b) HEAT TO 290°F
(c) VACUUM FORM TO SPECIFIED HEIGHT
(d) LET COOL TO AT LEAST 100°F BEFORE HANDLING
(e) TRIM FLANGE TO PROFILE OF MOLD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35519

RELEASED
08-02-13

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3269	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BUBBLE WINDOW	NTS
DATE	08.02.13	COPYRIGHT © 2005 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.02.14	8	SCRAP QTY (1) WINDOW FOR ENG USE.	UP 08.02.14 PC QSI/042	WINDOW #2 USED FOR STRUCTURAL TESTING BY ENG QTY (1)	UP 08.02.14 PC QSI/042	UP 08.02.14 PC QSI/042	UP 08.02.14 PC QSI/042	UP 08.02.14 PC QSI/042

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	35519
Description:		Part Number:	D3269-2.
Inspection Dwg: D3269 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than <u>N/A</u> "				
Shape Definition	✓			
Texture Retention	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

Measured by: Wth Date: 07.11.07

TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10"	.125	10.175	✓		TAPE	
.050	MIN	.050	✓		ULTRAS	
.100	MIN	.109	✓		ULTRAS	L.
.100	MIN	.100	✓		ULTRAS	T.
.100	MIN	.108	✓		ULTRAS	Tot
.100	MIN	.105	✓		ULTRAS	Bot
27.7	.1	25.25		✓		
23.3	.1	23.24	✓			
31.7	.1	30.25		✓		
27.9	.1	28.	✓			

Measured by: Wth Date: 07.11.07

Audited by: GP Date: 08.02.13

Prototype Approval: _____ Date: _____

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/DL	

DART AEROSPACE LTD		Work Order:	35519
Description:		Part Number:	D3269-2
Inspection Dwg: D3269 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

2

THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than _____" <i>N/A</i>				
Shape Definition	✓			
Texture Retention	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

Measured by: *WH* Date: 07.11.07

TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10	.25"	10.250	✓		TAPE	
.050	M.I.N	.52	✓		ULTRA 5	LEAD
.100	M.I.N	.97		✓	ULTRA 5	TRIMMING L
.100	M.I.N	.98		✓	ULTRA 5	TOP T
.100	M.I.N	.96		✓	ULTRA 5	BOT. TOP.
.100	M.I.N	.97		✓	ULTRA 5	BOTT.
27.7	.1	25.25		✓		
23.3	.1	23.24	—			
31.7	.1	30.25		✓		
27.9	.1	28	✓			

Measured by: *WH* Date: 07.11.07

Audited by: *GP* Date: 08.02.13

Prototype Approval: _____ Date: _____

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/DL	

DART AEROSPACE LTD		Work Order:	
Description:		Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

3

THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than <u>N/A</u> "				
Shape Definition	✓			
Texture Retention	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

Measured by: <u>DL</u>	Date: <u>07.11.07</u>
------------------------	-----------------------

TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10	.25	10.250	✓		TAPE	
.050	MIN	.052	✓		ULTRA S	
.100	MIN	.097		✓	ULTRA S	L
.100	MIN	.098		✓	ULTRA S	T
.100	MIN	.101	✓		ULTRA S	TOP
.100	MIN	.105	✓		ULTRA S	BOTT
27.7	.1					
23.3	.1					
31.7	.1					
27.9	.1					

Measured by: <u>DL</u>	Date: <u>07.11.07</u>
Audited by: <u>[Signature]</u>	Date: <u>08.02.13</u>
Prototype Approval:	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/DL	



GE Polymershapes

1250 OLD INNES RD. UNIT 519 OTTAWA ONT. K1B 5L3

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD

DATE: MAY 22ND, 2007

YOUR PURCHASE ORDER: 00003176

OUR SHIPPER NO: 076182

LINE ITEM #: 003

QUANTITY: 8

DESCRIPTION: GM - CLEAR .118 X 49 X 97

REFERENCE ONLY

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:
PLEXIGLAS GM

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL
REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE
REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS
DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT
PURCHASE ORDER.

SALES REPRESENTATIVE SIGNATURE

ALEXANDRA DAY
CUSTOMER SERVICE REPRESENTATIVE